



These instructions can be found in color and expandable at QA1.net

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INSTALLATION INSTRUCTIONS

QA1 P/N 7720-168, 7720-203

Spring Adaptor for GM Lower Control Arms

READ ALL INSTRUCTIONS CAREFULLY AND THOROUGHLY PRIOR TO STARTING INSTALLATION. PRODUCTS THAT HAVE BEEN INSTALLED ARE NOT ELIGIBLE FOR RETURN. USE THE PROPER JACKING LOCATIONS. DEATH OR SERIOUS INJURY CAN RESULT IF INSTRUCTIONS ARE NOT CORRECTLY FOLLOWED. A GOOD CHASSIS MANUAL, AVAILABLE AT YOUR LOCAL PARTS STORE, MAY ALSO AID IN YOUR INSTALLATION.

• DISCLAIMER / WARRANTY •

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TOOLS AND SUPPLIES REQUIRED

- 1/2" Socket and Ratchet
- 3/16" Hex Key Wrench

INSTALLATION INSTRUCTIONS

1. Set the spring adaptor in place and install the button head bolts facing down. Install the included 5/16" lock nuts on the bottom side of the control arm. *Note: The 7720-203 spring adaptor will be installed with the shock mounting holes biased towards the ball joint. See **Figure 2**. Bolts may be installed either way as long as they do not contact the coil spring.*
2. Install the coil spring isolator on the adaptor plate. Align the spring isolator with the pigtail on the spring when installing.

7720-168 for Control Arm Kits:

P/N 52319, 52419	1967-1969 GM F-Body
P/N 52337, 52437	1964-1972 GM A-Body

7720-203 for Control Arm Kits:

P/N 52364, 52464	1978-1988 GM G-Body
P/N 52320, 52420	1970-1981 GM F-Body, 1973-1977 GM A-Body
P/N 52366, 52466	1982-2004 GM S Series

NOTE:

The shock mounting bolt holes on QA1 control arms are threaded 3/8"-24. Factory shock mounting bolts will not work.



Figure 1 (P/N 7720-168)

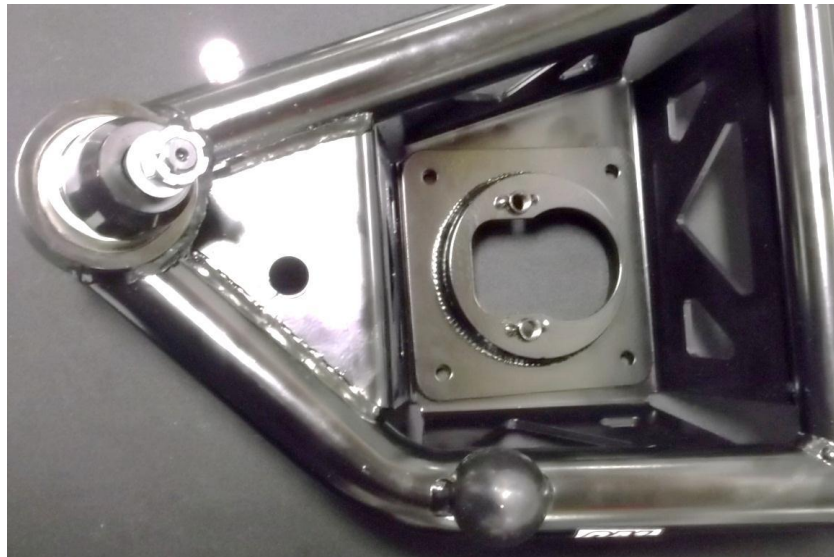


Figure 2 (P/N 7720-203)

To further upgrade your suspension, use other QA1 suspension products such as coil-overs, shocks, struts, springs, K-members, torque arms, panhard bars, sub-frame connectors, strut tower braces, rod ends, sway bars, tubular control arms, spherical bearings, and more. For more information, please visit www.QA1.net.

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Check out our tech videos at www.YouTube.com/QA1Tech for:

- Frequently Asked Questions
- Quick Tips
- Install Information
- Tuning and Repair Guides
- Other technical information

Or call to speak with one of our experts: 1.800.721.7761

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