

Technical Support Line: (952) 985-5675 Email: sales@QA1.net

## INSTALLATION INSTRUCTIONS

QA1 P/N 52826 Rear Sway Bar  
'65-'70 Chevrolet Impala, Caprice, Belair, Biscayne

## TOOLS AND SUPPLIES REQUIRED

- Floor Jack
- Jack Stands
- 3/16" Allen Wrench
- Anti-seize
- In.-lb. Torque Wrench

## PRE INSTALLATION NOTES:

This sway bar requires the use of QA1 tubular lower trailing arms (p/n 5294) and will not work with the factory lower trailing arms.

## INSTALLATION:

1. Chock the front tires and jack the rear of the car up.
2. Securely set the rear of the car on jack stands.
3. Using anti-seize on the threads, install the four included bar clamps (two per side) to the sway bar on a flat surface. Support the middle of the sway bar so that the bar is parallel to the flat surface while installing the clamps. Each side of the sway bar will have one clamp 1" from the end of the bar and one clamp 1" from the bend. Fasten the clamps to the bar using a 3/16" allen wrench/socket. Torque to 80 in.-lb. **(Figure 1)**
4. Clamp the sway bar to the top of the lower trailing arms and adjust the bar so that the second and third bend in the bar are in line with the center of the axle tube. **(Figure 2)**
5. Torque the clamp caps to the lower control arm using a 3/16" allen wrench/socket to 80 in.-lb.



Figure 1

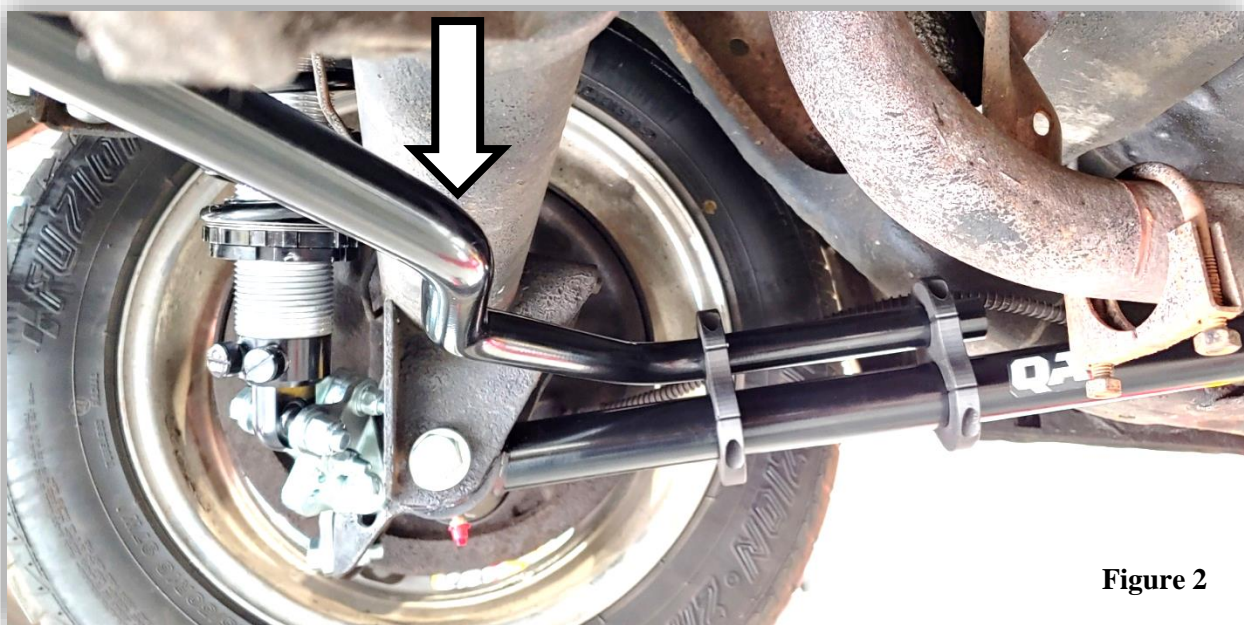
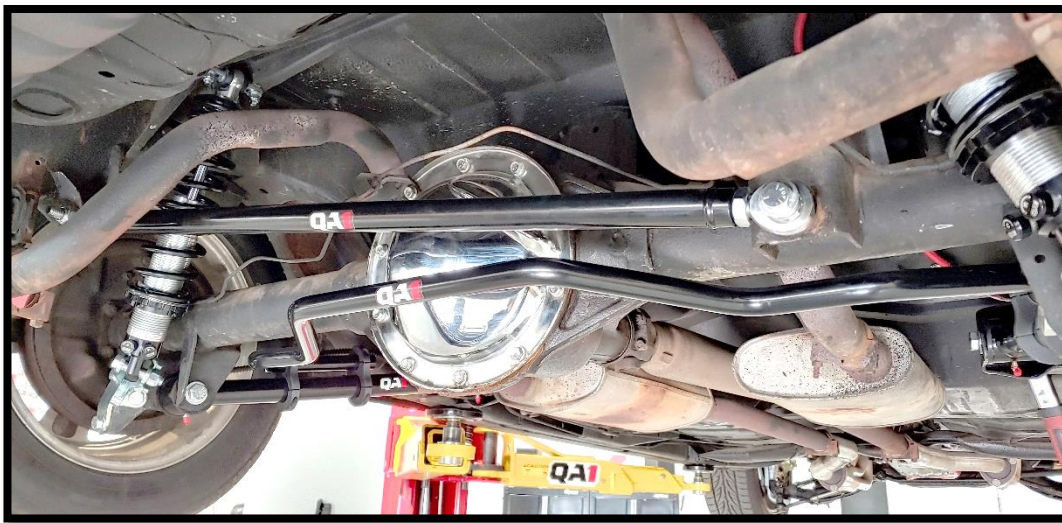


Figure 2



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READ ALL INSTRUCTIONS CAREFULLY AND THOROUGHLY PRIOR TO STARTING INSTALLATION. PRODUCTS THAT HAVE BEEN INSTALLED ARE NOT ELIGIBLE FOR RETURN. USE THE PROPER JACKING LOCATIONS. DEATH OR SERIOUS INJURY CAN RESULT IF INSTRUCTIONS ARE NOT CORRECTLY FOLLOWED. A GOOD CHASSIS MANUAL, AVAILABLE AT YOUR LOCAL PARTS STORE, MAY ALSO AID IN YOUR INSTALLATION.

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