DON'T FORGET
These instructions can be found in color and expandable at QA1.net

Technical Support Line: (952) 985-5675 Email: sales@QA1.net

INSTALLATION INSTRUCTIONS

'65-'72 F100 Engine Swap Mounts
P/N 7740-215 thru 7740-254

ENGINE	MOUNTING KIT PART #
FE	7740-251
WINDSOR	7740-252
MOD/COYOTE	7740-253
LS	7740-254
429/460*	7740-252

*Use with Trans Dapt 4226 conversion mounts

TOOLS AND SUPPLIES REQUIRED

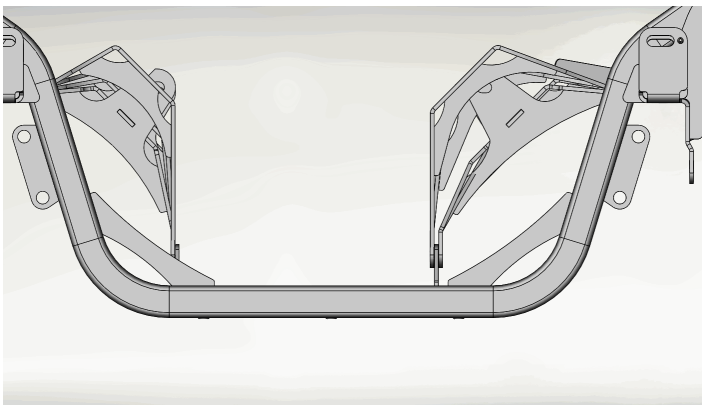
- QA1 F100 Front Suspension Conversion
- Wrench Set
- Socket Set

PRE INSTALLATION NOTES:

The engine mounts use a total for both Left & Right mounts: (6) 3/8"-16 X 1" bolts, (12) 3/8" SAE Washers, and (6) 3/8"-16 Nylock nuts. This hardware comes in hardware kit 7039-225.

The LS mount kit will come with 12mm bolts and nuts to attach to the customer supplied 98-02 Camaro LS1 engine mounts.

Mod/Coyote will use 96-04 Mustang 4.6L Left & Right engine mounts and will require an oil filter relocation kit. Some aftermarket accessory drives will move alternator and create clearance issues. Mounts designed with Ford crate alternator bracket.



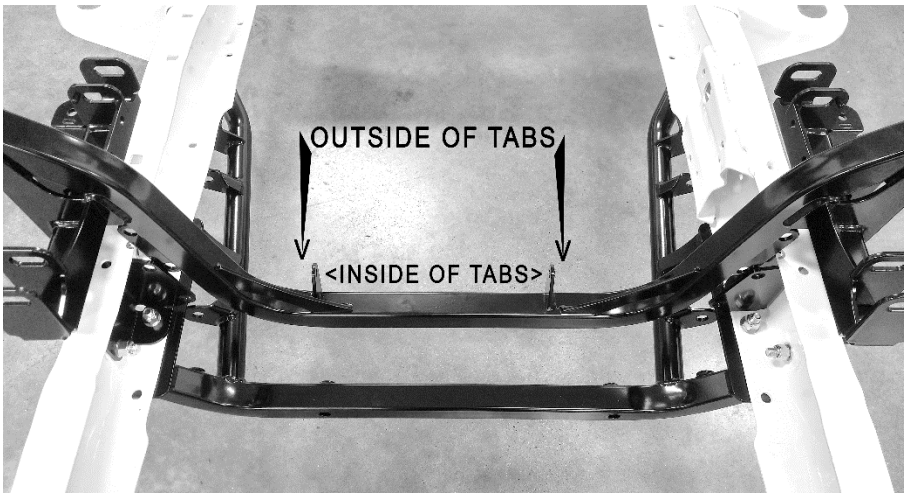
FE and Winsor use the Factory F100 engine mounts.

ENGINE MOUNT INSTALLATION:

1. Install passenger side mount with lower connection on the outside of the mounting tab and tighten hardware to 24 lb. ft. **(Figure 1)**

2. Install drivers side mount. **WINDSOR AND FE** lower mount to be installed on the **INSIDE** of crossmember tab. **MOD/COYOTE & LS** lower mount to be installed on **OUTSIDE** of crossmember tab.

3. Torque all hardware to 24 lb-ft



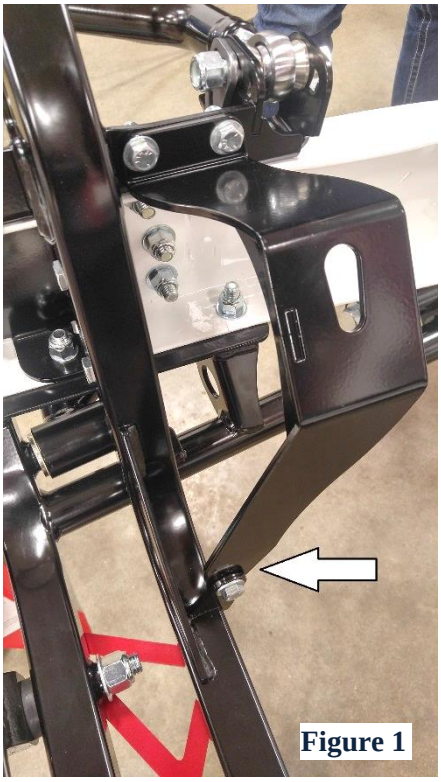


Figure 1

READ ALL INSTRUCTIONS CAREFULLY AND THOROUGHLY PRIOR TO STARTING INSTALLATION. PRODUCTS THAT HAVE BEEN INSTALLED ARE NOT ELIGIBLE FOR RETURN. USE THE PROPER JACKING LOCATIONS. DEATH OR SERIOUS INJURY CAN RESULT IF INSTRUCTIONS ARE NOT CORRECTLY FOLLOWED. A GOOD CHASSIS MANUAL, AVAILABLE AT YOUR LOCAL PARTS STORE, MAY ALSO AID IN YOUR INSTALLATION.

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