



Technical Support Line: (952) 985-5675 Email: Info@QA1.net

INSTALLATION INSTRUCTIONS

QA1 P/N 5276 Lower Trailing Arms
2005-2014 Ford Mustang

READ ALL INSTRUCTIONS CAREFULLY AND THOROUGHLY PRIOR TO STARTING INSTALLATION. PRODUCTS THAT HAVE BEEN INSTALLED ARE NOT ELIGIBLE FOR RETURN. USE THE PROPER JACKING LOCATIONS. DEATH OR SERIOUS INJURY CAN RESULT IF INSTRUCTIONS ARE NOT CORRECTLY FOLLOWED. A GOOD CHASSIS MANUAL, AVAILABLE AT YOUR LOCAL PARTS STORE, MAY ALSO AID IN YOUR INSTALLATION.

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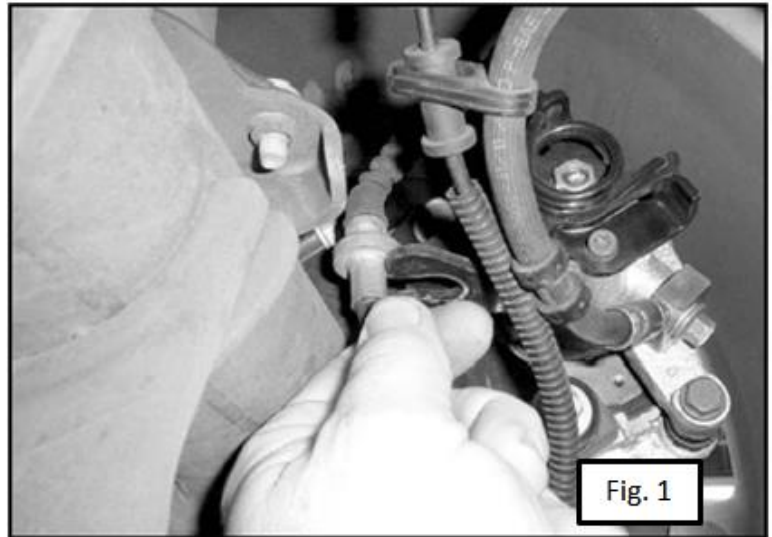
TOOLS AND SUPPLIES REQUIRED

- Floor jack and jack stands
- 18mm socket and combination wrench
- Torque wrench
- Tire chocks
- Blue Loctite™
- Lug wrench
- Grease gun

REMOVAL OF STOCK TRAILING ARMS

1. Place the vehicle on a level surface and place tire chocks in front of and behind the front tires.
2. Support the rear of the vehicle on jack stands by the frame rails and remove rear wheels.
3. Place a floor jack under the differential and lift up slightly to remove tension from the trailing arm bolts. Make sure not to lift the vehicle off the jack stands. *NOTE: Keep floor jack under vehicle during the complete removal and installation procedure.*

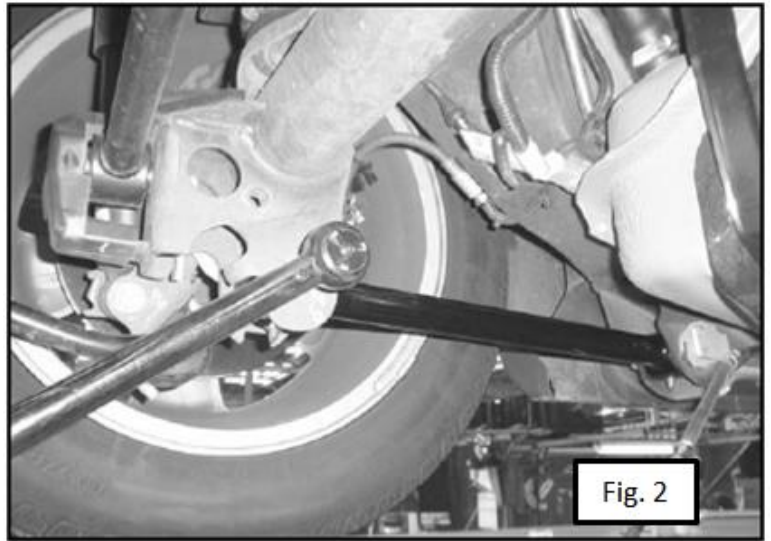
CAUTION: Do not remove both trailing arms at the same time or the axle will rotate and the trailing arm installation will be much more difficult.



4. With the parking brake released, remove the clip from parking brake cable at brake caliper. Slip cable out of the brake caliper and off of parking brake arm. Thread the cable back through the trailing arm (**See Figure 1**).
5. Remove the trailing arm bolts and trailing arm (**See Figure 2**).

INSTALLATION OF QA1 TRAILING ARMS

Note: QA1 trailing arms are fully assembled, greased, and ready to install. Install the QA1 trailing arms with the grease fittings facing down.



1. Clean the attachment points with a wire brush.
2. Install the new trailing arm with the grease zerks facing down. Locate the front bolt first. Use the supplied grease on the urethane bushings where the bushings contact the vehicle. Note: The spherical ball assembly goes towards the rear of the vehicle. See **Figure 3**.
3. Place one drop of Blue Loctite™ on clean threads and torque the nut to 70 lb. ft.
4. The trailing arm should then pivot smoothly on the chassis.
5. Install the OEM 14 mm rear bolt at the rear of the arm.
6. Place one drop of Blue Loctite™ on clean threads and torque the nut to 70 lb. ft. (**See figure 2**)
7. Loop the parking brake cable over the QA1 trailing arm. Re-attach the cable to the parking brake lever and clip to caliper bracket.
8. Although QA1 trailing arms are pre-lubed, lubing the front and rear bushings with a grease gun is a good idea. Replace the dust caps on the zerk fittings to prevent dirt and corrosion from damaging the fitting.

Re-Check all nut and bolt tightness after first 10 miles.



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