



These instructions can be found in color and expandable at QA1.net

Technical Support Line: (952) 985-5675 Email: sales@QA1.net

### INSTALLATION INSTRUCTIONS

*QA1 Swaybar Reinforcement Bracket P/N 52107*

READ ALL INSTRUCTIONS CAREFULLY AND THOROUGHLY PRIOR TO STARTING INSTALLATION. PRODUCTS THAT HAVE BEEN INSTALLED ARE NOT ELIGIBLE FOR RETURN. USE THE PROPER JACKING LOCATIONS. DEATH OR SERIOUS INJURY CAN RESULT IF INSTRUCTIONS ARE NOT CORRECTLY FOLLOWED. A GOOD CHASSIS MANUAL, AVAILABLE AT YOUR LOCAL PARTS STORE, MAY ALSO AID IN YOUR INSTALLATION.

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### TOOLS AND SUPPLIES REQUIRED

- Floor jack
- Wire feed MIG/TIG Welder
- Jack stands
- Air Grinder
- Ratchet & SAE Socket Set
- Wire Brush

### Installation

1. Raise and support vehicle to a height that is comfortable to work on the swaybar frame brackets.
2. Remove the swaybar mounting bolts from the bushing brackets and allow the swaybar to swing down out of the way. It is not necessary to remove the swaybar but it may give more room for installation.
3. Clean the edges of the QA1 swaybar reinforcement brackets and frame plates where the swaybar mounts to. Prepare this area for welding.
4. Place the QA1 swaybar reinforcement brackets over the frame plates aligning the holes with the bent lip to the inside frame. The lip should sit flush to the frame. Use the supplied hardware to hold the reinforcement brackets in and weld them to the swaybar frame plates.
5. Reinstall swaybar mounts to the frame at this time. Torque mounting bolts to factory specifications.

To further upgrade your suspension, use other QA1 suspension products such as coil overs, shocks, struts, springs, torque arms, panhard rods, strut tower braces, rod ends, spherical bearings, etc. For more information, visit our website at [www.QA1.net](http://www.QA1.net)

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Check out our tech videos at [www.YouTube.com/QA1Tech](http://www.YouTube.com/QA1Tech) for:

- Frequently Asked Questions
- Quick Tips
- Install Information
- Tuning and Repair Guides
- Other technical information

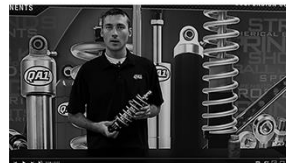
Or call to speak with one of our experts: 1.800.721.7761

\*Our technical support and order lines are open Monday - Friday. 8 am to 5 pm CST.

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