



INSTALLATION INSTRUCTIONS

QA1 P/N RK18
PROMA STAR STRUT REBUILD KIT

TOOLS AND SUPPLIES REQUIRED

- Pin Spanner Wrench
- Shock Stand
- 5wt QA1 Shock Oil (p/n SF16)

REBUILD NOTES:

QA1 strut rebuilding requires a basic knowledge of the internal strut components. Rebuilding a strut generally consists of replacing worn seals, filling the strut with oil, and bleeding any air out of the strut. QA1 does not offer step by step strut rebuilding instructions. Professional strut rebuilding can be found on our website at: QA1.net/find-a-dealer.

BALLOON #	PART NUMBER	MATERIAL DESCRIPTION	QUANTITY INCLUDED
1	9042-114	SEAL, PISTON BAND, 1"	1
2	9002-109	BALL SEAL, .125" RUBBER	1
3	9044-167	O-RING 008	1
4	9044-233	O-RING 221	1
5	9046-117	WIPER 15MM ROD	1
6	9032-117	BUMPER, COMPRESSION .51" I.D.	1
7	9032-426	BUSHING, ROD 46MM I.D. X 48MM O.D.	2
8	9046-116	WIPER, 46MM ROD, EXTERNAL	1
9	9042-150	SEAL, SHAFT 15MM ROD	1

